



**WOCA DIRECT**  
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## WOCA DIAMOND OIL APPLICATION INSTRUCTIONS

**WOCA Diamond Oil ensures an extremely hard wearing, dirt and water repellant surface. It contains less than 1% solvent and may be used on all unfinished flooring and woodwork, including surfaces finished with all WOCA pretreatments. Diamond Oil is available in several colors.**

**When applied using WOCA Patina Discs, Diamond Oil is a perfect single coat oil finishing system for residential use.**

### Work Instructions:

1. The unfinished flooring or woodwork must be sanded to 100-120 grit and be clean and dry. Minimum room temperature during application should be 59 degrees and a maximum recommended wood moisture content of 12%.
2. Wash the floor with WOCA Wood Cleaner and let it dry completely (see Wood Cleaner instructions). This is not optional.
3. Shake the oil container well before and during use. Containers with different batch numbers should be mixed together before use to prevent potential color differences. Using a paint tray and paint roller, apply an even coat of oil on 50-100 sq.ft. of flooring. For edges and corners use a paint brush.
4. Leave the oil to absorb for 5-10 minutes. If dry spots appear, apply more oil.
5. Slowly polish the area with a buffer and red pad until the floor appears saturated.
6. Polish off all excess oil from the floor using cotton cloths under the pad. Hand wipe all edges and corners. No excess oil should be left on the surface.
7. When the entire floor has been finished, polish it well using WOCA Wool Pads under floor machine.
8. **Note: If Patina Discs were used the floor is now finished! If not, proceed with steps 9 and 10.**
9. After 12 hours, the floor can be treated with a second application of oil. Pour about 1 ounce of Diamond Oil onto the surface and carefully polish it into the floor. Repeat until entire floor is done. Remove any excess oil from the surface.
10. Afterwards polish the floor with WOCA Wool Pads.
11. The floor is ready for light wear after 24 hours.
12. Do not expose floor or woodwork to water during hardening time, 3-5 days.
13. After 5-7 days, clean floor with WOCA Soap or Oil Refresher to provide additional protection against wear.

**Tip:** For fastest drying time, leave windows slightly open to ensure a steady flow of fresh oxygen.

**Spread Rate:** 1<sup>st</sup>. Coat 210 to 270 s.f./liter. 2<sup>nd</sup>. Coat 600 to 1,000 s.f./liter

**Warning!** Rags, pads or waste soaked with WOCA oil may self-ignite if improperly discarded. Immediately after use, place all rags and waste in a sealed, water filled bucket for proper disposal.

**Quick link to Woca application videos:** <http://shop.wocadenmark.com/we-are-here-to-help/how-to-do/>